

PRINOVIS UK GUIDELINES FOR REPRODUCTION AND DELIVERY OF PAGES FOR PERFECT BOUND PRODUCTION

Version: 1.0

You will find the current updated versions of these Guidelines on our website: <http://www.prinovis.co.uk/information/technicalguidelines/>

GENERAL INFORMATION

This guide is supplementary to the main Prinovis Repro Guidelines and is intended to explain the need for additional allowances in page design required to achieve the best results from a perfect bound product.

Unlike saddle stitch products which when open, lie flat, perfect bound products are glued at the spine meaning that 4-5mm's of the page edge, closest to the spine is contained within the glued spine area and isn't visible (see example's below).

Saddle stitched



Perfect bound



SINGLE PAGE IMAGES

Single page images can easily be countered by ensuring that there is no critical content in the 5mm edge of each page edge closest to the spine/center of the book.

The running of text across any perfect bound double page spread is not recommended and certainly the splitting of an individual word across the spread is likely to result in an unsatisfactory outcome.

DOUBLE PAGE SPREADS

For double page spreads it becomes more difficult. Simply stepping the image out by 5mm in would leave a white line down the middle of the spread. In this case the 5mm area of each page that falls within the spine needs to be duplicated.

- » The left hand image needs to be stepped to the left by 5mm and the first 5mm of the image, from the spine, needs to be repeated to the right of the image.
- » The right hand image needs to be stepped to the right by 5mm and the first 5mm of the image, from the spine, needs to be repeated to the left of the image.
- » These duplicate images will be contained in the glued area and the image will line up.
- » Please deliver covers as double page spreads.
- » The running of text across any perfect bound double page spread is not recommended and certainly the splitting of an individual word across the spread is likely to result in an unsatisfactory outcome.

Before image duplication



After image duplication



COVER SPREADS

- » The same principle applies for covers however it is noticeably exaggerated when there is a cross over image on the inside front/inside back cover and the first/last page of the text section.
- » This is because the cover has a hinge which is glued to the first page of the text section. The hinge will be approximately 6mm but can vary due to acceptable tolerances in the process. For this reason a total of 12mm should be allowed for adjustments in the artwork.
- » It is therefore it is recommended that critical data, especially text should be kept well away from these areas.
- » **Please deliver covers as double page spreads.**
- » The running of text across any perfect bound double page spread is not recommended and certainly the splitting of an individual word across the spread is likely to result in an unsatisfactory outcome.

CONTACT DETAILS

Please contact your customer account manager if you have any questions or encounter any problems. You can reach our Prepress department Mon – Fri 8:30 a.m. – 5:00 p.m. on 0151 494 4553/551 or email on

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